



ALL WEATHER
ARCHITECTURAL ALUMINUM

INSTALLATION INSTRUCTIONS

8100 Series Stacking Door

Abstract

*Our product installation guides will help you get it
right the first time and every time.*

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INSTALLATION QUALITY CONTROL

PERFORMING SPECIFIC QUALITY CONTROL PROCEDURES IS A CRITICAL PART OF COMPLETING ANY ALL WEATHER INSTALLATION. WE RECOMMEND THE INSTALLER FILL OUT THE QUALITY CONTROL SHEET AND FILE AS A RECORD OF CORRECT AND COMPLETE INSTALLATION.

Customer: _____ Phone: _____

Address: _____

Installer: _____ Phone: _____

Where product was purchased: _____

Dealer Contact: _____

Receiving and Inspecting of Product

- ☐ Product was checked upon delivery at job site for correctness and was received as ordered
- ☐ Product was checked and free of damage
- ☐ Any damage or incorrectness was reported immediately to All Weather or the dealer where the product was purchased
- ☐ Product was stored in a dry safe place where it could avoid damage
- ☐ Hardware box contents were checked

Pre-Installation

- ☐ General Contractor or homeowner has been consulted prior to installation of product
- ☐ Opening is configured correctly and any squaring or level issues have been identified
- ☐ Appropriate size header has been verified for use in opening
- ☐ If applicable, sill pan with Rear Leg (Back Dam) has been fabricated from appropriate material and locates correctly in the depth of the rough opening
- ☐ Overhangs and other necessary design elements are present where appropriate
- ☐ Local codes and practices are being adhered to regarding installation of product
- ☐ Problems pertaining to existing windows, doors and/or rough openings have been reported to responsible party and have been resolved and documented
- ☐ All safety issues related to unsafe site conditions and hazardous materials have been properly addressed and resolved

INSTALLATION INSTRUCTIONS

Installation

- ☐ All installation materials used have been checked for compatibility
- ☐ Weather resistant barrier and flashing were coordinated with contractor or authority on site
- ☐ If Swing Series, correct orientation of system has been identified. Inswing or Outswing.
- ☐ If Slider Series (including Stacking and Pocketing Series), location of operable and non-operable panels has been checked
- ☐ If Bi-Fold Series, panel sequence has been checked from right to left, as seen from exterior
- ☐ Frame has been sealed and joined at all points indicated in instructions
- ☐ Opening checked for correct dimensions
- ☐ Frame is installed at correct depth within the opening
- ☐ Frame has been installed square, level and plumb
- ☐ Plastic shims were utilized under sill when required
- ☐ Jambs were shimmed to prevent rolling
- ☐ Head track installed with the appropriate crown over width of frame
- ☐ Installation holes prepared correctly
- ☐ Sealant was applied to sill installation holes prior to inserting screws & top of screw heads once applied
- ☐ Correct fastener placement has been followed as directed by manufacturer
- ☐ Proper operation and adjustment has been achieved
- ☐ Product was installed as directed by the Manufacturer

Final Check of Installation

- ☐ Frame has been checked for level, square and plumb
- ☐ All horizontal and vertical adjustments have been made so that proper reveals are present and product is operating as designed
- ☐ Weep holes have been checked and free of obstruction and debris
- ☐ All trash has been discarded
- ☐ All hardware has been installed correctly and checked for proper operation
- ☐ Product has been closed and locked and recommended to not be used as thoroughfare by other trades.
- ☐ Product is protected from damage
- ☐ Final inspection of weather proofing and operation has been performed
- ☐ Job has been turned over to contractor or other responsible party with approval
- ☐ Other _____

IMPORTANT

All Weather recommends that installers return to site and perform a final check of installation. **Namely that the header has not sagged under structure settlement and/or weight and necessary adjustments have been made prior to installation of exterior siding/stucco and interior finishes.**

Where applicable, each of the items checked above have been properly reviewed, verified and completed as part of my field quality control check prior to turning over the job to the responsible party/approving authority.

Installer's Signature: _____

Date: _____

THANK YOU FOR PURCHASING FROM ALL WEATHER.

ALL WEATHER INSTALLATION AND WARRANTY INFORMATION

THE FOLLOWING INSTRUCTIONS ARE TO BE USED FOR ALL WEATHER ASSEMBLY AND INSTALLATION.

LIMITED WARRANTY VARIES BASED ON JOB TYPE. A COPY THE LIMITED WARRANTY CAN BE FOUND AT allweatheraa.com/warranty. A COMPREHENSIVE CARE AND MAINTENANCE GUIDE CAN BE FOUND AT <https://www.allweatheraa.com/wp-content/uploads/2017/06/Care-Maintenance-Guide.pdf>.

FAILURE TO FOLLOW FACTORY ASSEMBLY, INSTALLATION AND MAINTENANCE INSTRUCTIONS WILL VOID THE MANUFACTURER'S LIMITED WARRANTY. ALL VISIBLE DEFECTS MUST BE REPORTED BEFORE INSTALLATION AND FINISHING.

THESE INSTRUCTIONS ARE THE PROPERTY OF ALL WEATHER ARCHITECTURAL ALUMINUM AND MAY NOT BE DUPLICATED, ALTERED OR DISTRIBUTED FOR ANY PURPOSE WHATSOEVER WITHOUT THE EXPRESS WRITTEN PERMISSION OF ALL WEATHER.

THE MOST IMPORTANT CRITERIA FOR A SUCCESSFUL JOB ARE A SQUARE OPENING, A RIGID HEAD AND A CLEAN TRACK.

IT IS RECOMMENDED THAT ALL WEATHER DOORS ARE INSTALLED WITH AT LEAST TWO PEOPLE; ONE PERSON HANDLING THE DOOR PANELS AND THE OTHER ATTACHING AND ADJUSTING HARDWARE.

THE INSTALLATION OF YOUR DOOR SYSTEM REQUIRES THAT THE SILL, HEAD AND JAMBS ARE PERFECTLY STRAIGHT AND SQUARE. IT IS RECOMMENDED THAT THE HEAD BE INSTALLED WITH A SLIGHT BOW UPWARD (AMOUNT SPECIFIED IN INSTALLATION INSTRUCTIONS). THE SILL SHOULD BE INSTALLED FLAT AND STRAIGHT, ENSURING THAT THERE IS NO UPWARD BOWING. THE FRAME SHOULD BE CHECKED FOR SQUARE AND TWIST.

ASSEMBLY SCREWS ARE PROVIDED BY ALL WEATHER. BE SURE TO CLEAN ANY METAL SHAVINGS FROM THE HEAD TRACK TO AVOID DAMAGE TO THE ROLLERS.

ENSURING YOUR FRAME IS SQUARE, PLUMB, AND ATTACHED PROPERLY TO AN ADEQUATE HEADER WILL ALLEVIATE PROBLEMS IN THE FUTURE.

INSTALLATION OF FLASHING TO ENSURE A PROPER WATER SEAL IS THE RESPONSIBILITY OF THE INSTALLER. LOCAL CODES AND BUILDING PRACTICES SHOULD BE APPLIED.

ALL WEATHER DOORS REQUIRE SILL PANS WITH REAR LEG (BACK DAM) AND RECOMMENDS CONSULTATION WITH A WATER PROOFING CONSULTANT FOR AN ADEQUATE DRAINAGE SYSTEM.









*** IMPORTANT NOTICE * READ PRIOR TO INSTALLATION.**

AN ALL WEATHER SYSTEM IS A SPECIALTY PRODUCT THAT YOU CANNOT ASSUME TO BE A STANDARD INSTALLATION OF A TYPICAL DOOR OR WINDOW.

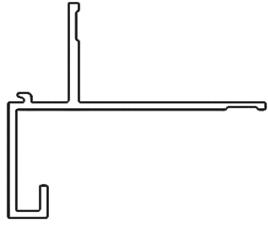
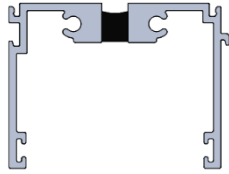
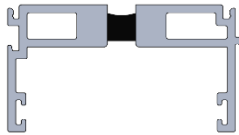
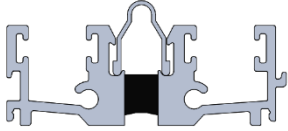
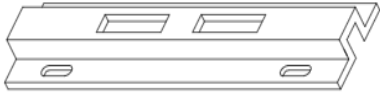
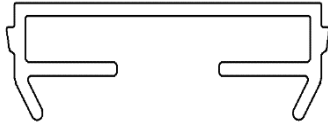
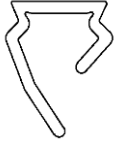
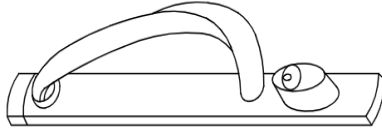
ALL WEATHER PRODUCTS SHOULD BE INSTALLED WITH OVERHEAD PROTECTION TO PREVENT THE EFFECTS OF SHEETING WATER FROM ABOVE.

WE RECOMMEND THAT A PROFESSIONAL WATERPROOFING CONSULTANT BE USED TO PROPERLY INTEGRATE OUR PRODUCTS INTO THE WEATHER BARRIER OF THE WALL STRUCTURE.

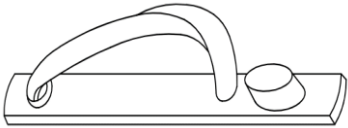
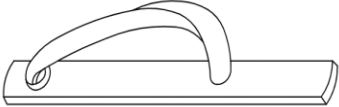
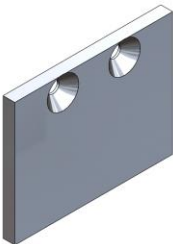
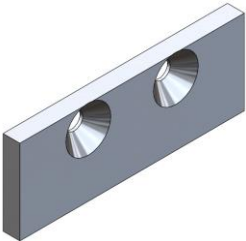

Provided Assembly Fasteners & Parts

Part	Picture	Description	Purpose
1		#10-12 x 3" Square Drive Pan Head Grade 18-8 Type A Point Stainless Steel Sheet Metal Screw	To secure the keeper onto the door jamb and building frame through 4 slotted holes.
2		#8-15 x 1-1/2" Square Drive Pan Head Grade 18-8 Type A Point Stainless Steel Sheet Metal Screw	To fasten the door frame components together. 8 per track will be needed.
3		#10-16 x 1" Square Pan Head Epoxy Finish #3 Point 410 Stainless Steel Self-Drilling Screw	To fasten the fixed panels to the frame and to install false jambs. 2 per fixed panel needed and 4 per false jamb.
4		#6-20 x 5/8" Phillips Flat Head #2 Point Self-Drilling Screw	To fasten the nail-fin to the head and jambs of the frame.
5		.18" x 12" Black Rigid PVC Track Clip	To connect multiple Head and Sill Assemblies together via the Frame connecting grooves.
6		3mm x 30mm Spring Roll Pin	To Connect multiple Head and Sill Assemblies together via the Screw holes.
7		Black PLA Roller Track Connector	To Connect multiple Head and Sill Assemblies together via the Frame roller track grooves.
8		Nail-Fin Corner Adapter	To connect the nail fins on the jambs to the nail-fin on the head to allow for a better seal on the exterior corners.

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9		Nail-Fin	To attach the frame to the rough opening of the building on the exterior surface.
10		Head Track	To guide sliding door, top member of door frame.
11		Jamb Track	Frame member. To collect panels and provide a seal for panels when in the closed position. The keeper will be mounted on the inside of the jamb.
12		Sill Track	Frame sill member. To provide a weight bearing member and track for the panel rollers to travel on.
13		Keeper	To provide the panel hooks on panels channels to lock into to keep the panel secured into the frame.
14		1.8" x 1.6" Trim Cap	To cover and protect the track pockets on the Jambs that will not be used by the panels.
15		.4" x .6" Threshold	To cover and protect the track pockets on the sills that will not be used by the panels.
16a		Pull Handle Keyed	To provide a way to open and close a panel easily that also allows for the panels to be locked/unlocked by a key. The latches can be engaged/disengaged by rotating the thumb turn.

INSTALLATION INSTRUCTIONS

16b		Pull Handle with Thumb turn	To provide a way to open and close a panel easily. The latches can be engaged/disengaged by rotating the thumb turn.
16c		Dummy Pull Handle	To provide a way to open and close a panel easily.
17*		Head Track End Cap (*for staggered track doors only)	Designed for aesthetic purposes to cover the exposed head track faces in the location the staggered tracks terminate.
18*		Sill Track End Cap (*for staggered track doors only)	Designed for aesthetic purposes to cover the exposed sill track faces in the location the staggered tracks terminate.
19*		10 x 1" Phillips Drive Flat Head Self Drilling Screw (*for staggered track doors only)	To fasten the track end caps to the exposed track faces.



Note: Opening should be flashed with the appropriate flashing material to meet industry standards. Please refer to Federal Specification UU-B-790a and AAMA 2400-02.

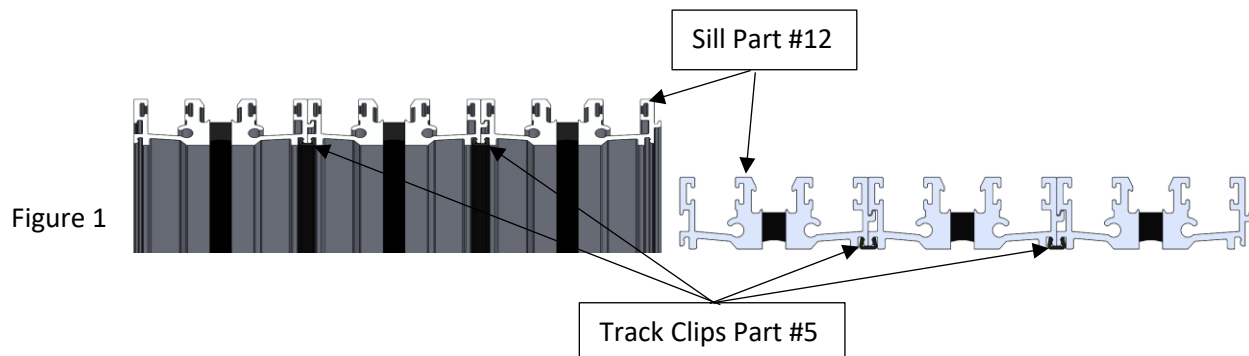
Disclaimer: Each installation job has its unique set of challenges and circumstances. Because of that, the provided set of installation instructions for All Weather Architectural Aluminum products is meant only to serve as a set of standardized guidelines and NOT necessarily a strict manual to follow regardless of situation.

As a professional, it is incumbent upon you and your team to identify instances that do not align with the Installation instruction requirements. All installations must comply with AAMA specifications.

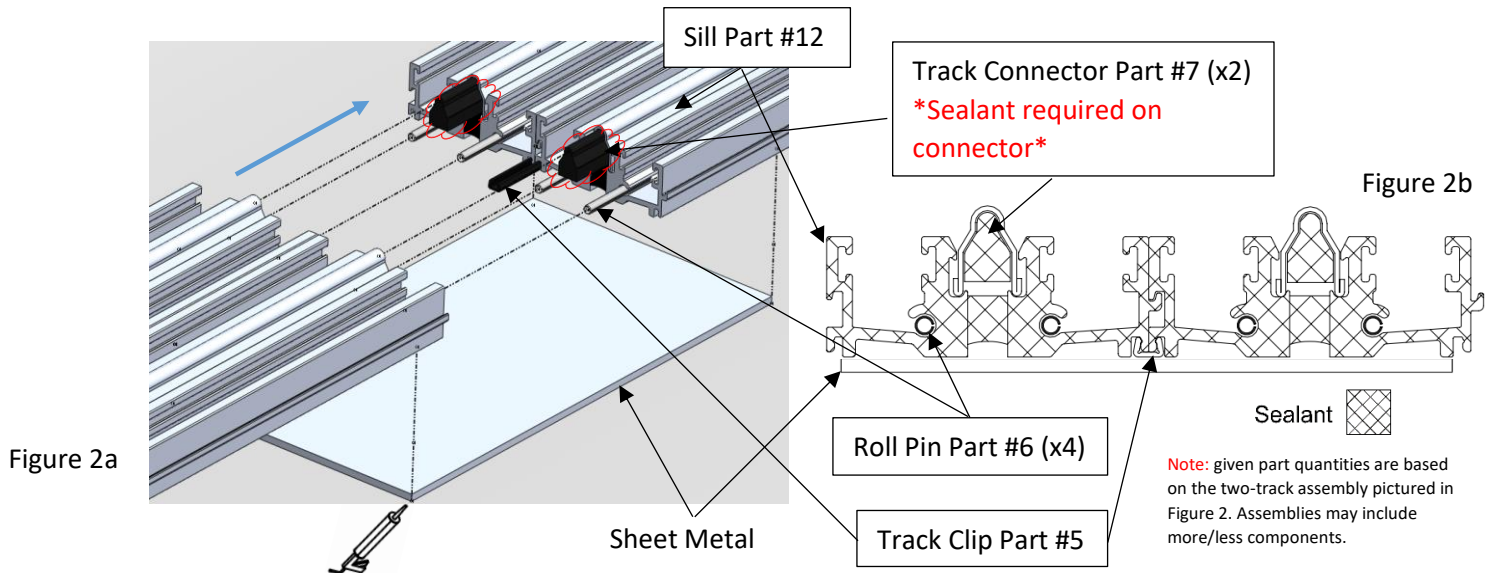
Accordingly, All Weather does not assume responsibility, and disclaims liability for damage, loss, or expense arising from improper use or application of these installation instructions.

Frame Installation

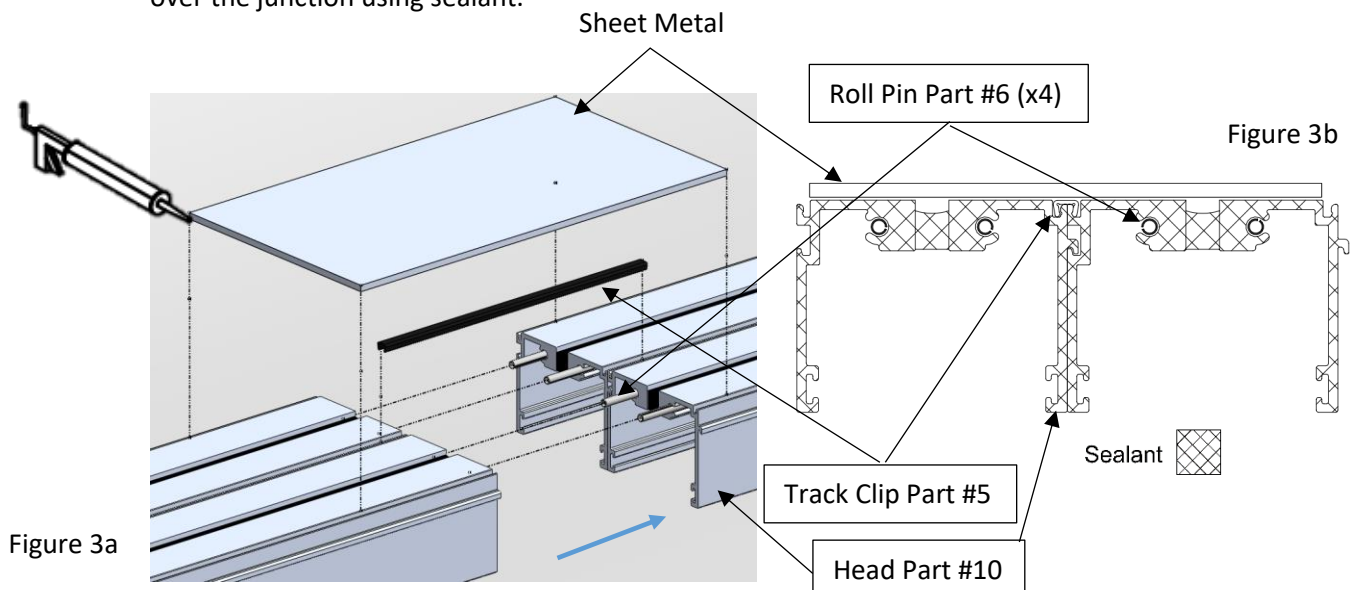
1. Verify that the rough opening is the correct size to assure the door will fit in the opening.
2. Check to ensure that the floor where the door will be installed is level. If the floor is not level and varies more than 1/16" per foot or a total of 1/4" over the entire width of the opening, correct the floor prior to installation.
3. Remove the frame components from its packaging and lay it out in front of the opening.
4. For doors with multiple tracks, attach adjacent heads, sills, and jambs using track clips (Part #5). Figure 1 shows the junction of three sills via track clips. Track clips can be pressed or hammered into place.



- Splicing is required for doors wider than extrusion stock length. If splicing is required, consult Figures 2a-3b. To splice the sill (Figure 2a), insert roll pins (Part #6) halfway into screw channels. Coat track connectors (Part #7) in sealant (Sealant should conform to AAMA 802.3-16 and 803.3-16) and slide halfway into metal track. Cover track face with sealant as shown in Figure 2b and join the components by sliding one track into the other. For multiple track doors (such as Figures 2a and 2b), ensure that track clip (Part #5) crosses over the splice. Lastly, fasten a piece of appropriately sized sheet metal over the junction using sealant. Sheet metal width varies based on number of tracks (consult figures 2b, 3b), and length should be double the width.

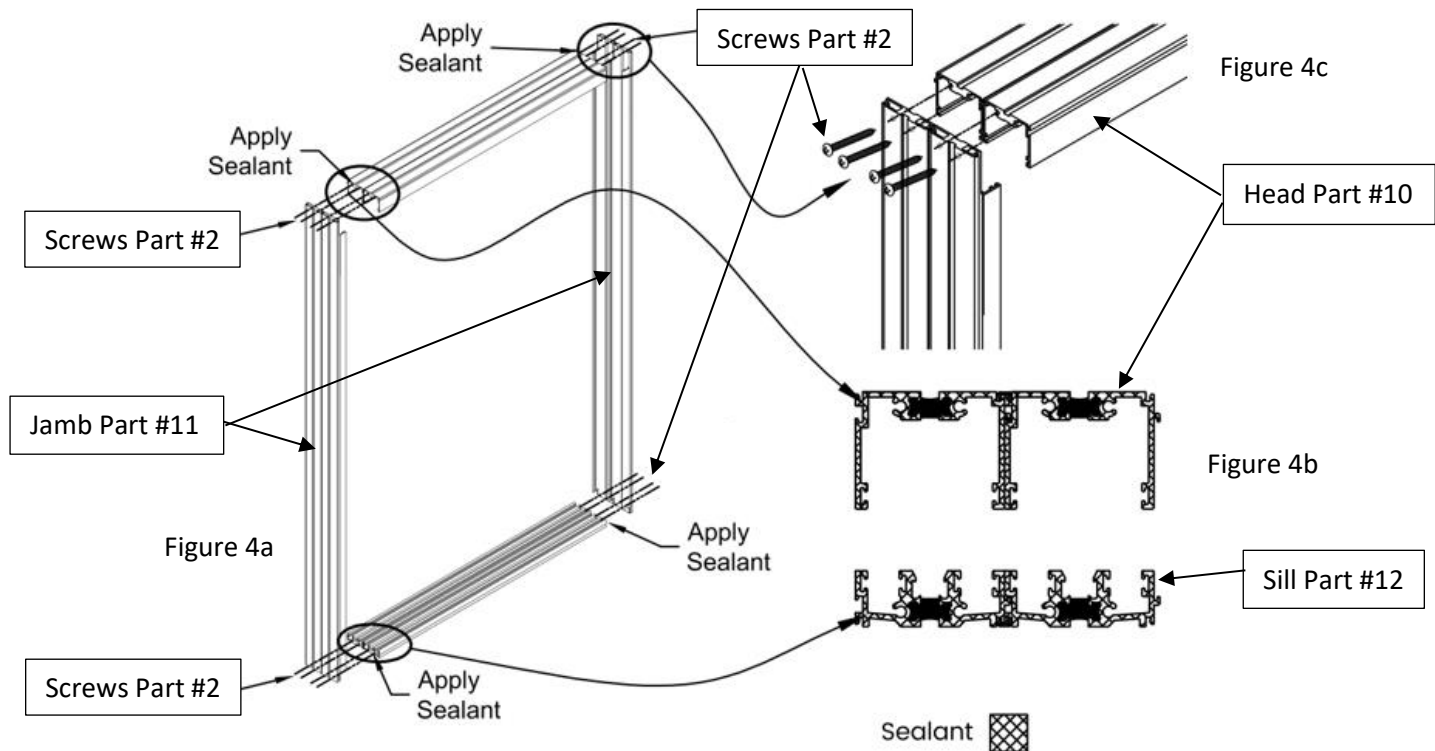


- To splice the head (Figure 3a), insert roll pins (Part #6) into the head screw channels. Coat the entire cross section in sealant as shown in figure 3b, join components, and ensure track clip (Part #5) crosses over the splice (if multiple track door). Lastly, attach a piece of sheet metal over the junction using sealant.

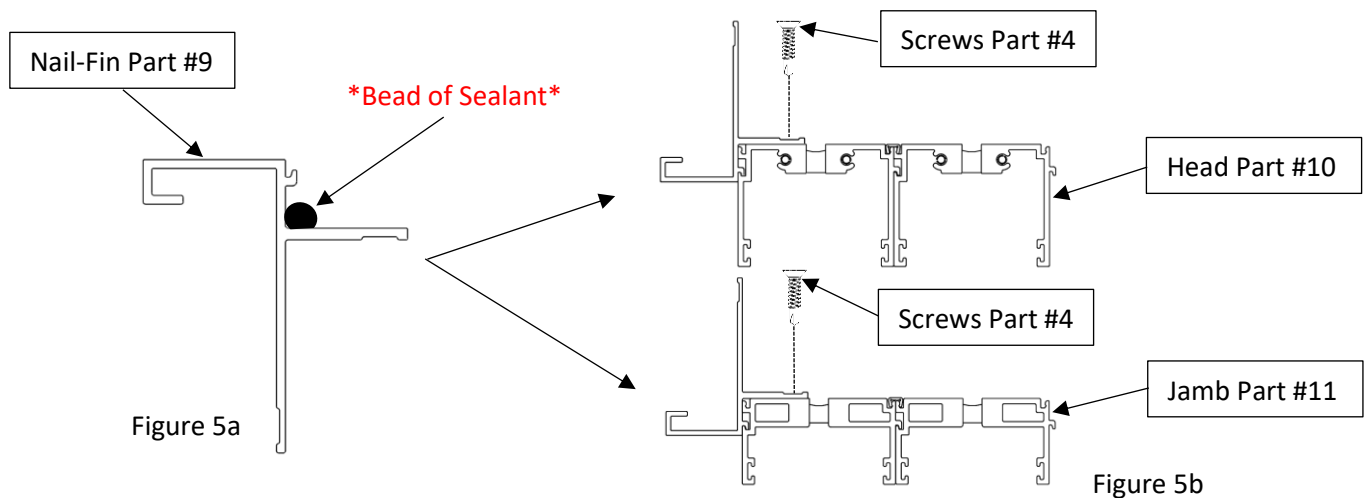


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7. Prepare frame by applying compatible sealant around the perimeter of both ends of the frame head (Part #10) and sill (Part #12). Use the screws (Part #2) provided in the hardware box (Use sealant to lubricate screws) and assemble the frame as shown in figures 4a, 4b, and 4c.

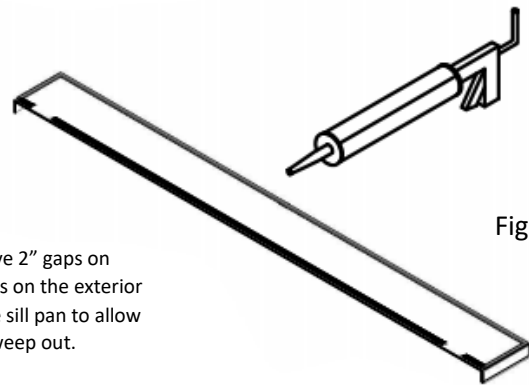
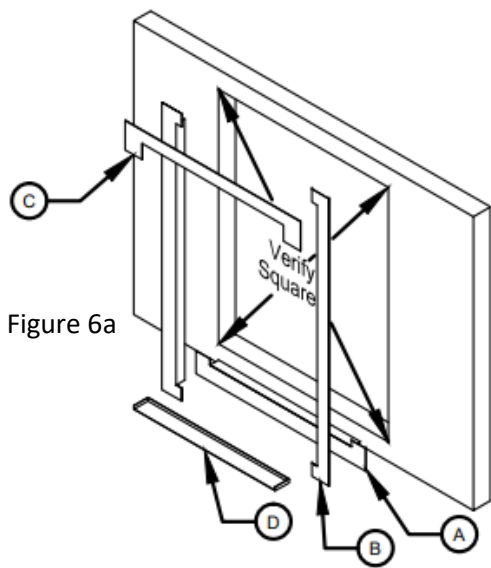


8. Next, connect the nail-fins (Part #9) to the head and jambs of the frame. This is done by first applying a continuous bead of sealant to the nail-fin in the pocket it will contact the head or jamb (shown in Figure 5a). Then fasten the nail-fin using screws (Part #4) as shown in Figure 5b. Screws should be spaced 12" inches apart, and 2" from each end.

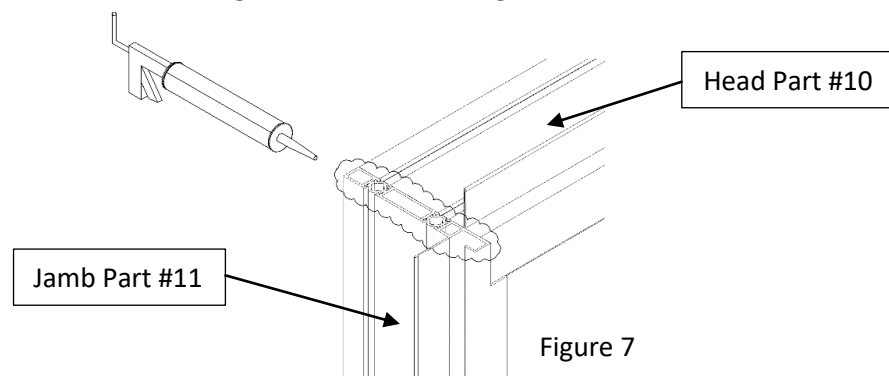


INSTALLATION INSTRUCTIONS

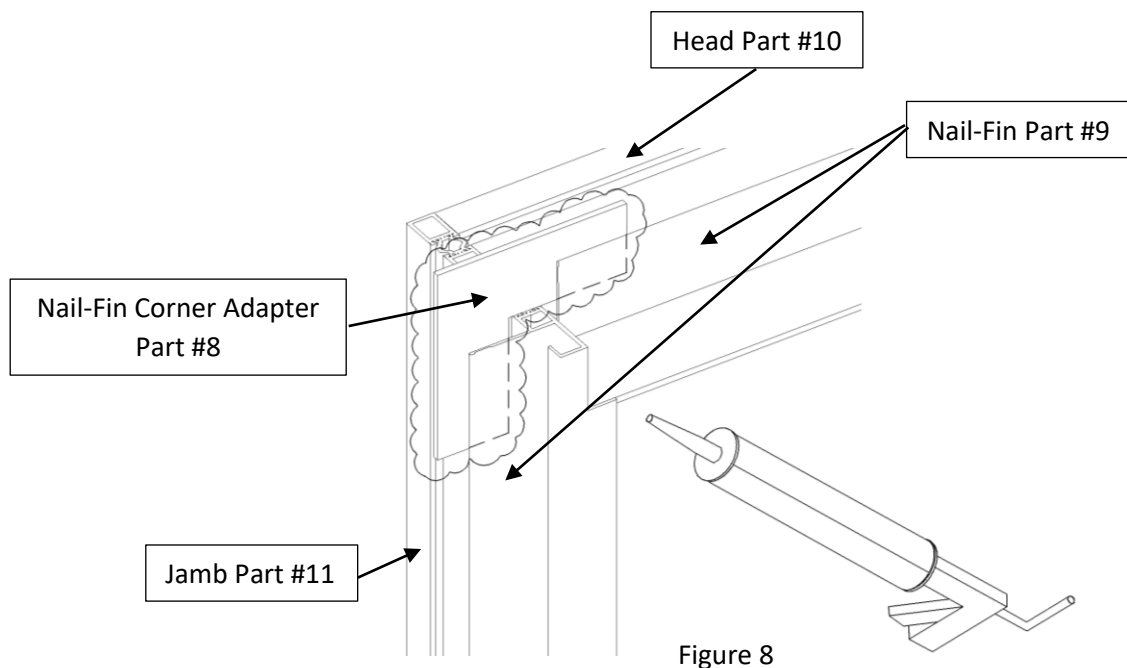
9. Prepare rough opening by checking diagonal dimension of opening to verify square and apply water resistant barrier as shown in figure 6a. Use steps A through C for applying water resistance barrier. Use step D for installation of sill pan.
 - A. 12" Sill Wrap (3" wrapped into opening); Overlaps where sill Self-Adhering Sheet Membrane (SASM) will be by 1" (Self-adhered flashing is optional)
 - B. 12" Jamb SASM (3" wrapped into opening), overlaps Sill SASM by 1" and runs 2" beyond header opening
 - C. 6" Header Wrap (3" wrapped into opening), overlaps jamb SASM by 1"
 - D. (Sill pan is recommended on all door installs) Apply a 3/8" bead of sealant around the perimeter of the bottom side of the sill pan as shown in figure 6b (Sealant should conform to AAMA 802.3-16 and 803.3-16). Apply glue on the sill in the opening to secure the sill pan.



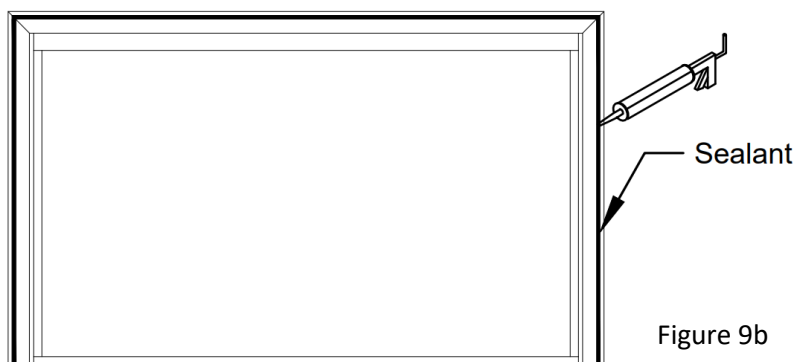
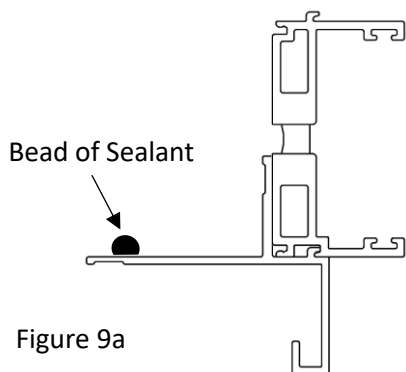
10. Clean the exterior of the frame (including the nail-fin) with a moist rag (wetted with water) so that the frame and nail-fin are free from dirt and other construction debris and dry it with a dry clean rag or allow it to air dry.
11. Make sure that each corner joint of the frame has sufficient sealant. Apply sealant to the corner joints as necessary to ensure a watertight seal as shown in figure 7.



12. Apply sealant to the backside of the 2 Nail-Fin Corner Adapters (Part #8) and install the brackets at upper corners of the frame as shown in figure 8.



13. Apply a continuous bead of sealant on the nail-fin (Part #9, interior side as shown in figure 9a) around the perimeter of the head (Part #10) and jambs (Part #11) of the frame as shown in figure 9b. This includes the nail-fin corner adapter (Part #8). Sealant should conform to AAMA 802.3-16 and 803.3-16.



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14. Apply a continuous bead of sealant across the entire sill of the opening where the door frame will sit, including a bead of sealant between the sill pan and frame on the interior side as shown in figure 10a, then insert door frame into the opening as shown in figure 10b. (Sealant should conform to AAMA 802.3-16 and 803.3-16). After frame is installed, seal all 4 corners per detail 10b and 10c. Make sure the exterior and weeps are not covered with sealant to allow water in the tracks to weep out.

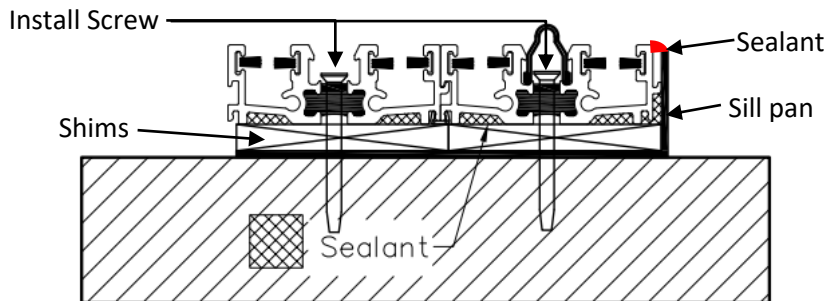


Figure 10a

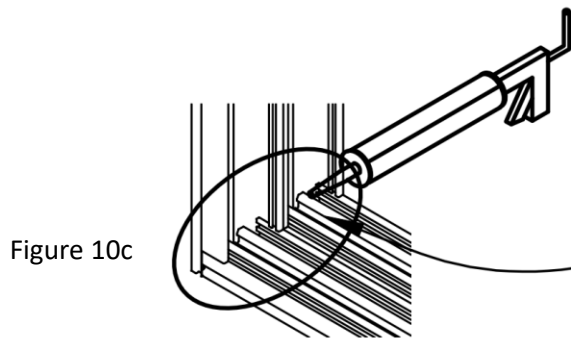
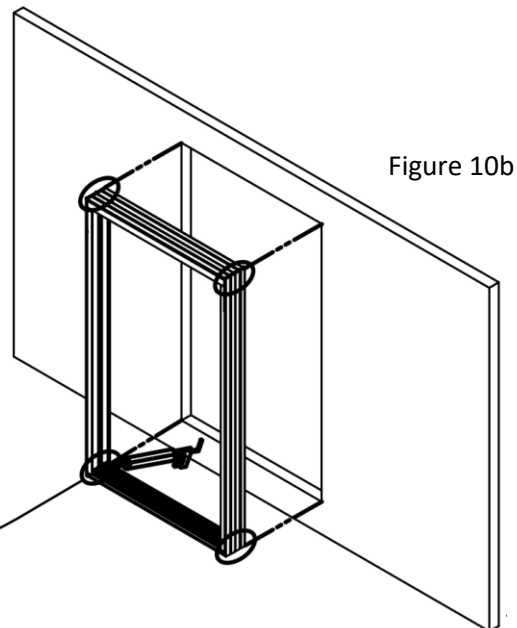


Figure 10c



15. Secure door frame to the opening using appropriate fasteners. Install screws on the linear fin indicator as shown in figure 11a; spacing to be as shown in figure 11b where A = 12" and B = 3". Cross measure and use shims as necessary to adjust the door frame so that the door frame is plumb, level and square. Install screws where there are shims on the sill.

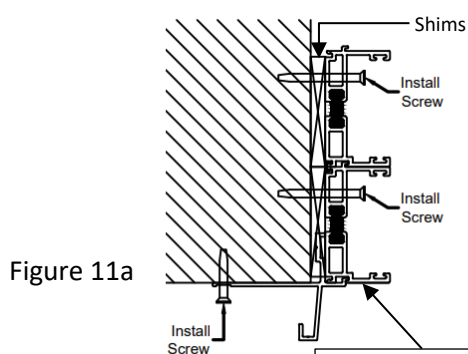


Figure 11a

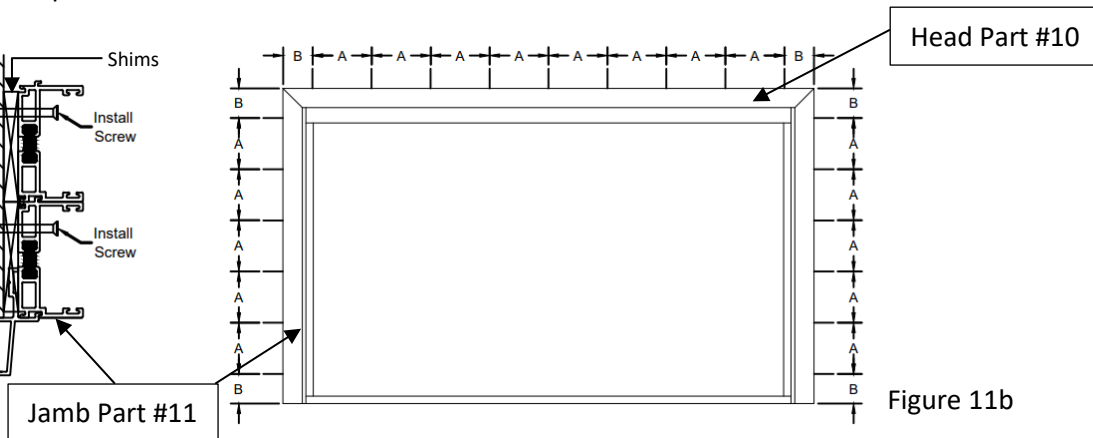


Figure 11b

16. Apply backer rod and compatible sealant to the interior joint between the frame and the rough opening as shown in Figures 12a and 12b.

Figure 12a

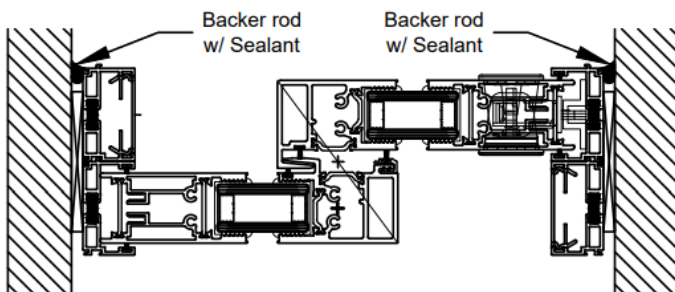
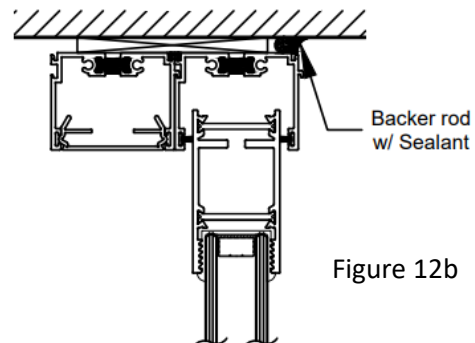
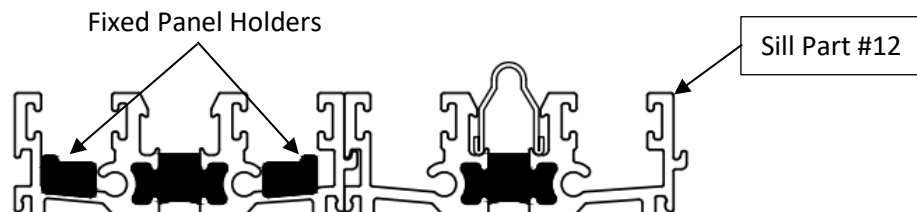


Figure 12b



Panel Installation

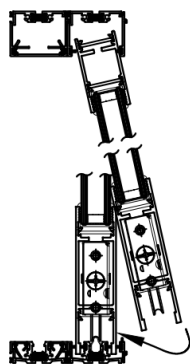
Before installing panels, make sure the fixed panel holders are where the fixed panel will be installed.



17. Install the sliding panel into the interior frame track. If you have a staggered track door, you will need to temporarily remove the head and sill track end caps (Part #17, #18) to avoid clearance issues. For info on removing and installing staggered track end caps, consult Appendix A. If installing an OXXO door, install both sliding panels on the interior track. If installing an OXX or XXO door, install the locking panel to the interior track and the additional rolling panel in the center track as shown in figures 13a and 13b. Use a putty knife if necessary to lift rollers over the center weather strip track.

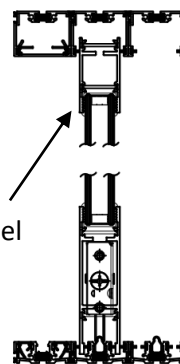
Figure 13a

OXXO



Additional
Rolling Panel

OXX/XXO



Locking Panel

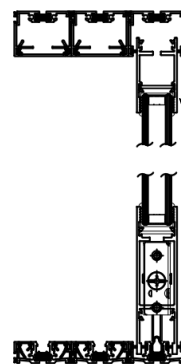


Figure 13b

18. Temporarily adjust the panel upward by lifting the panel and turning the adjustment screw shown in figure 13a clockwise as shown in figure 13b until the rollers regain contact with the track. It is important to physically lift the panel while adjusting upward so that the adjustment screw does not strip due to the weight of the panel. Adjust the rollers of the active panels by turning the adjustment screw shown in figure 13a to achieve proper alignment of the door panels (it is easier to adjust down than up). Turn screw clockwise to raise the panel and counterclockwise to lower the panel as shown in figure 13b.

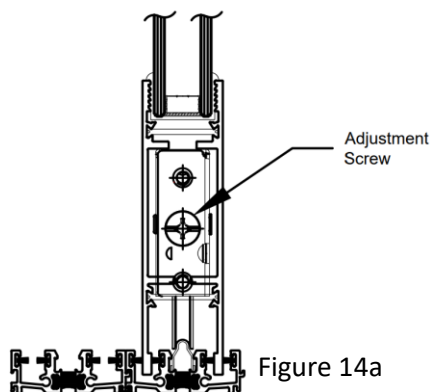


Figure 14a

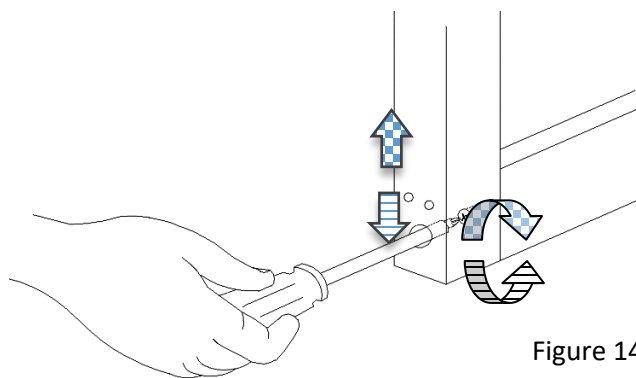


Figure 14b

19. Install the fixed panel into the exterior jamb track (Part #11). Secure fixed panel to the frame with the 2 screws (Part #3) provided in the hardware box (use sealant to lubricate screws). Screw through the pre-drilled holes in the center weather strip track of the jamb at 24" above the sill and 24" below the head as shown in figures 15a and 15b.

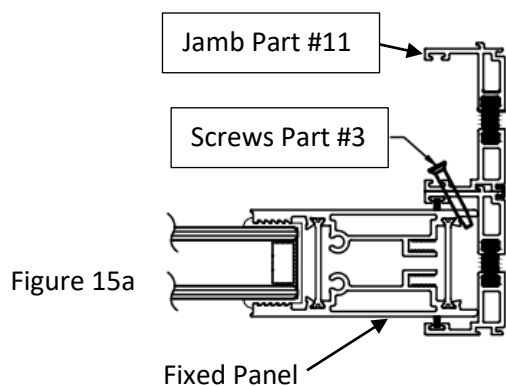


Figure 15a

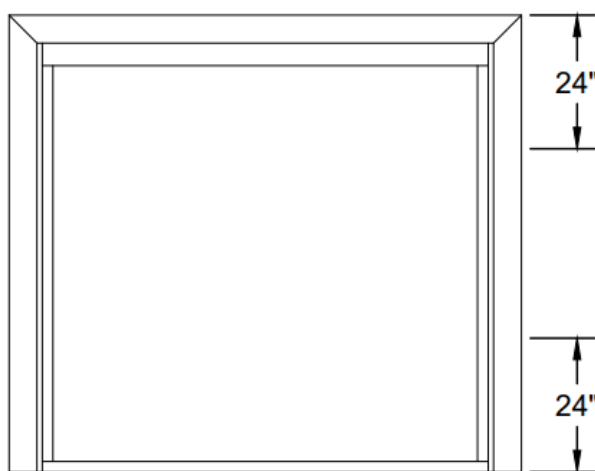
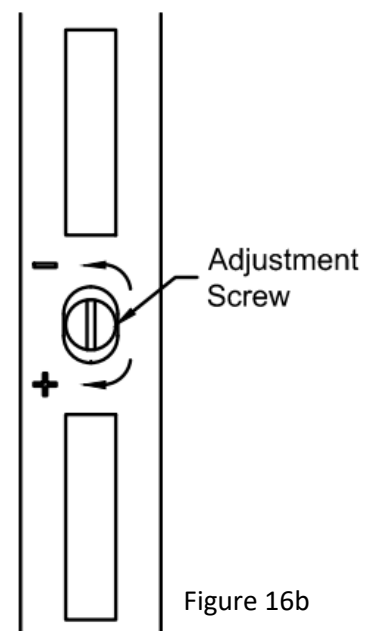
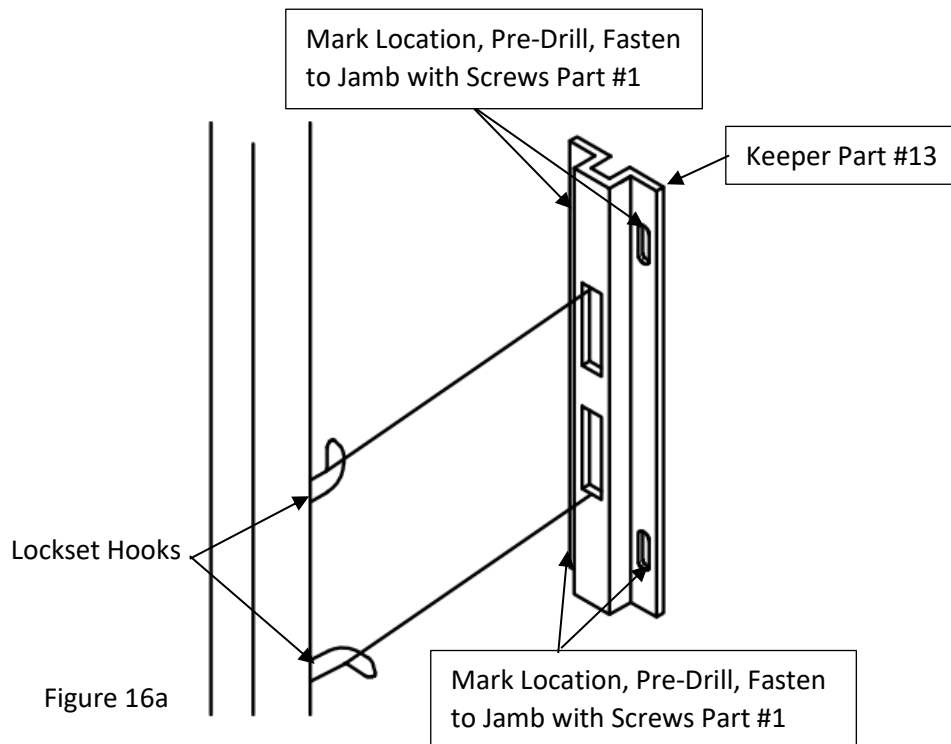


Figure 15b

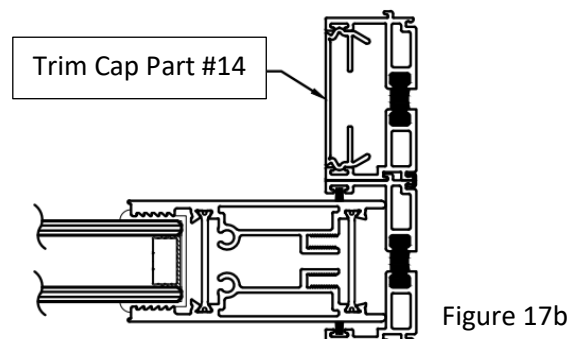
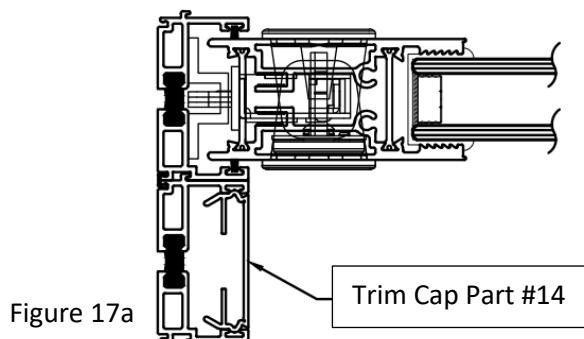
20. After the final roller adjustments, install the keeper (Part #13) into the lock side jamb (Part #11) by aligning with the lockset hooks on the panel and marking the location of the keeper's four screw holes onto the jamb. Next, pre-drill holes in the jamb at the marked locations using a 1/8" - 3/16" drill bit. Lastly, fasten the keeper to the jamb with screws (Part #1) as shown in figure 16a (use sealant to lubricate screws). After the keeper has been installed, adjust the throw on the hooks of the lockset to ensure a tight fit when the door is closed and locked by turning the adjustment screw located between the hooks shown in figure 16b.



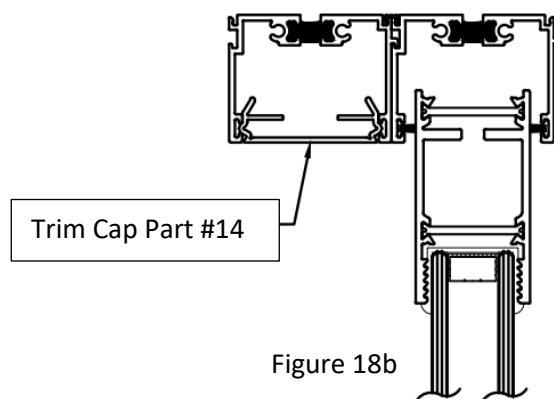
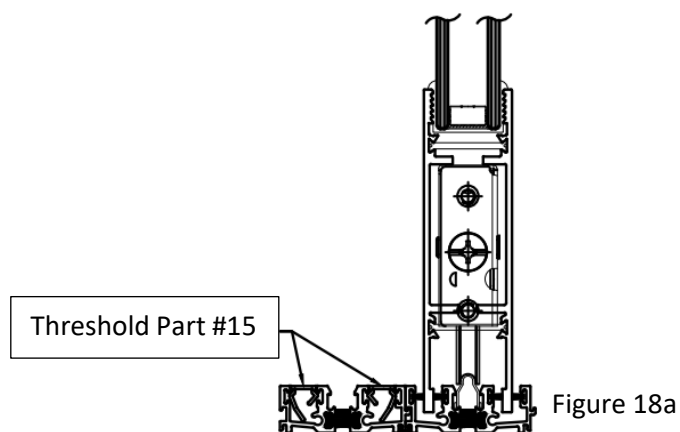
Trim Cap Installation

OX and XO Door

21. Take the longest trim cap pieces (Part #14) and install into the exterior jamb track (Part #11) of the operable side shown in figure 17a and interior jamb track of the fixed side as shown in figure 17b.



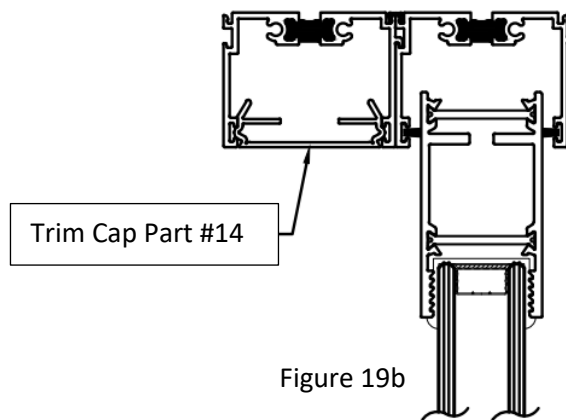
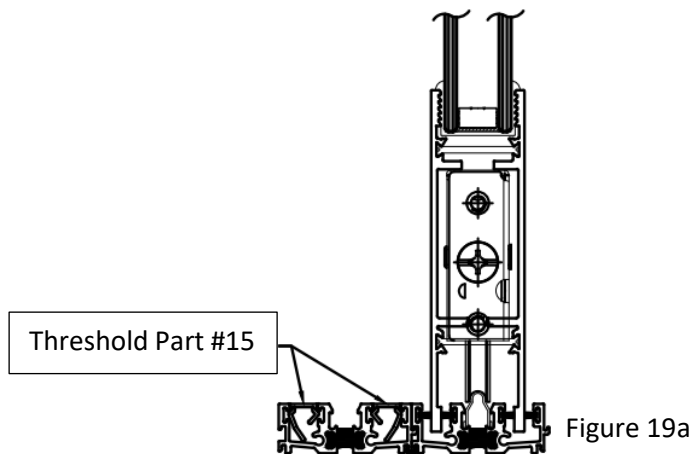
22. Install the threshold (Part #15) into the exterior sill track (Part #12) and install the smallest trim cap (Part #14) into the head exterior track (Part #10) shown in figures 18a and 18b.



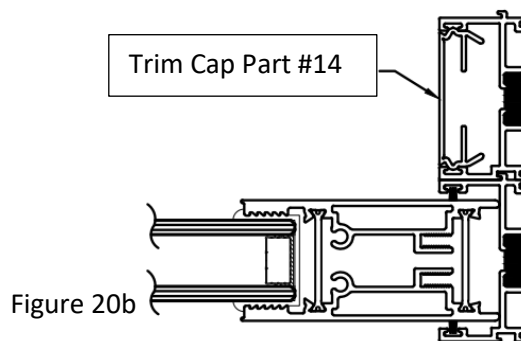
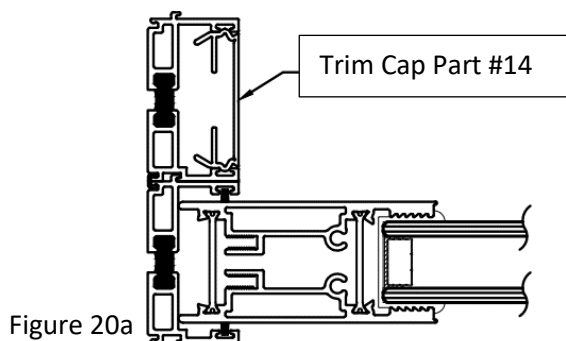
INSTALLATION INSTRUCTIONS

OXXO Door

23. Install thresholds (Part #15) into the exterior sill track (Part #12) shown in figure 19a then install the trim cap that is the same length as the threshold into the exterior head track (Part #10) shown in figure 19b.

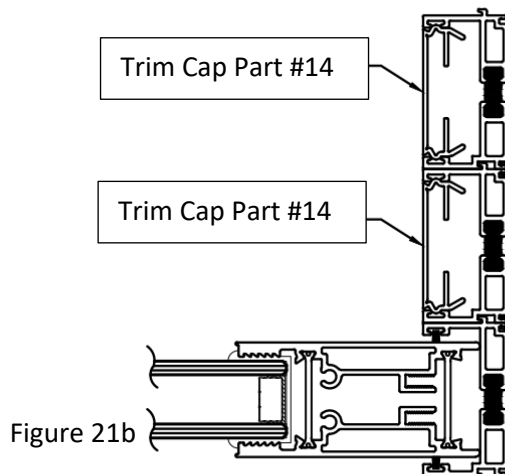
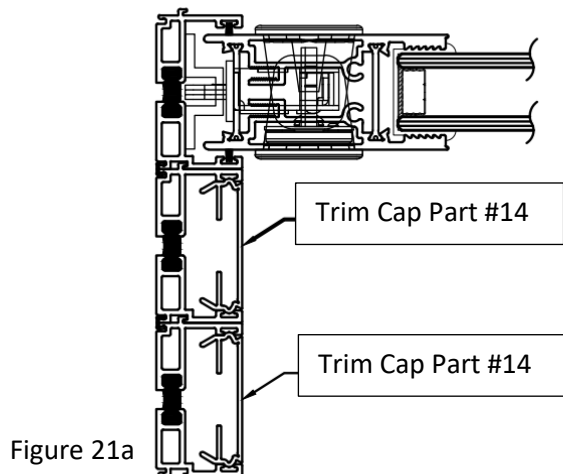


24. Install the remaining trim caps into the interior jamb tracks shown in figures 20a and 20b.

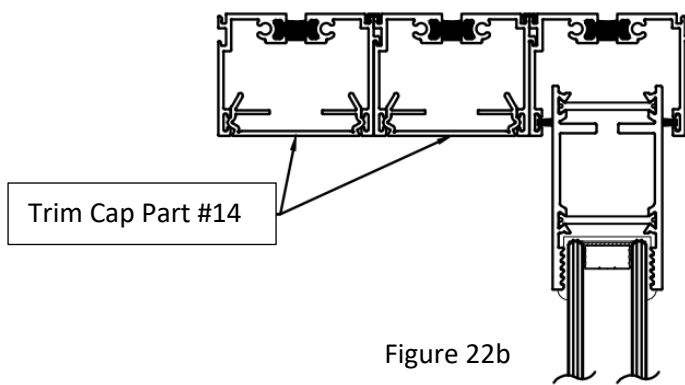
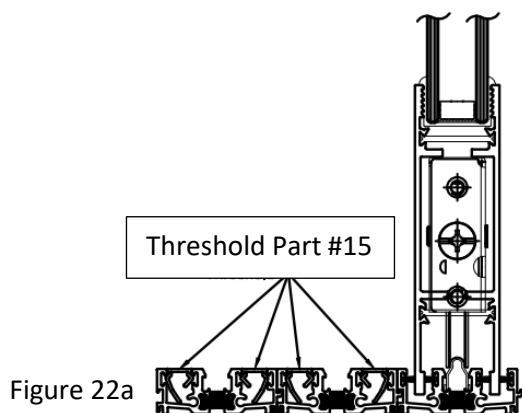


OXX or XXO Door

25. Install the longest trim cap pieces (Part #14) into the exterior and center jamb tracks (Part #11) on the operable side as shown in figure 21a then install the other two trim caps that are the same length into the interior and center jamb tracks shown in figure 21b.

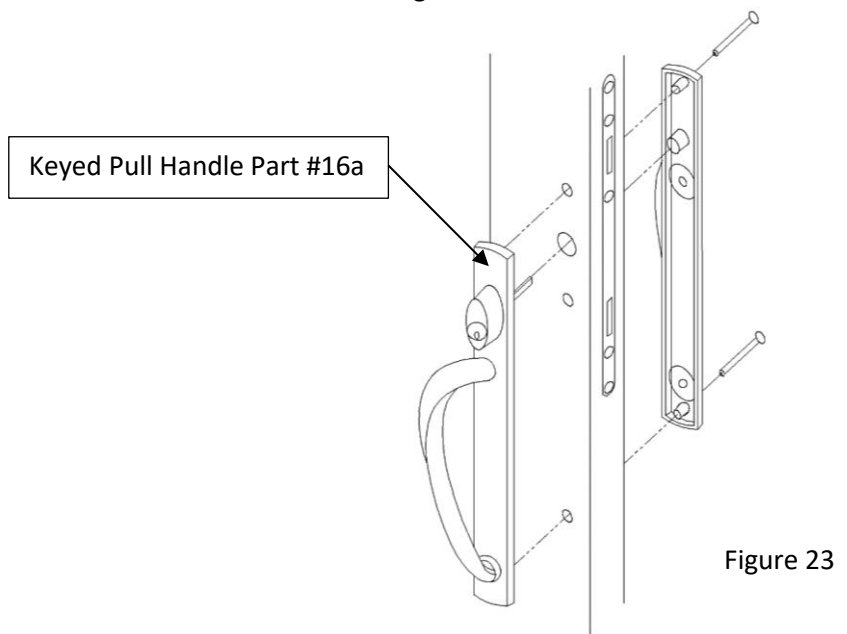


26. Install thresholds (Part #15) into the exterior and center sill tracks (Part #12) shown in figure 22a and the trim cap (Part # 14) of the same length into the exterior and center head tracks (Part #10) shown in figure 22b.



Pull Handle installation

27. Install the pull handle (Part #16a, 16b, or 16c) by inserting the exterior and interior handle into the pre-drilled holes. Secure the handle by installing the screws included with the handle kit on the interior side as shown in figure 23.



Appendix A: Track End Cap Removal and Installation (For Staggered Track Doors Only)

For staggered track doors only, assemblies come with sill and head track end caps attached (Part #17, #18). These are designed for aesthetic purposes to cover the exposed head and sill track faces in the location the staggered tracks terminate. To remove the end caps for panel installation, simply unscrew the screws (Part #19) from the head or sill screw channels and remove the caps. When reattaching after panel installation, the track faces should be coated in sealant, and the end cap screwed back onto the face via screw channels as shown in Figures 24a and 24b.

